



Plexichrome Black 2022

ICP Construction

Version No: 2.3

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 03/10/2017

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S.GHS.USA.EN

SECTION 1 IDENTIFICATION

Product Identifier

Product name	Plexichrome Black 2022
Synonyms	Not Available
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Topcoating for Athletic Surfaces
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	ICP Construction
Address	150 Dascomb Road Massachusetts Andover United States
Telephone	978-623-9980
Fax	Not Available
Website	Not Available
Email	Not Available

Emergency phone number

Association / Organisation	Chemtel
Emergency telephone numbers	1-800-255-3924
Other emergency telephone numbers	1-813-248-0585

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

Classification	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Carcinogenicity Category 1A, Acute Aquatic Hazard Category 3
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Label elements

GHS label elements	
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SIGNAL WORD	DANGER
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Hazard statement(s)

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H350	May cause cancer.
H402	Harmful to aquatic life

Hazard(s) not otherwise specified

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
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Continued...

P281	Use personal protective equipment as required.
P273	Avoid release to the environment.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.
P362	Take off contaminated clothing and wash before reuse.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7664-41-7	<1	<u>ammonia anhydrous liquefied</u>
1309-37-1	1-10	<u>ferric oxide</u>
14808-60-7	10-30	<u>silica crystalline - quartz</u>
107-21-1	1-10	<u>ethylene glycol</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 FIRST-AID MEASURES**Description of first aid measures**

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short term repeated exposures to ethylene glycol:

- ▶ Early treatment of ingestion is important. Ensure emesis is satisfactory.
- ▶ Test and correct for metabolic acidosis and hypocalcaemia.
- ▶ Apply sustained diuresis when possible with hypertonic mannitol.
- ▶ Evaluate renal status and begin haemodialysis if indicated. [I.L.O]
- ▶ Rapid absorption is an indication that emesis or lavage is effective only in the first few hours. Cathartics and charcoal are generally not effective.
- ▶ Correct acidosis, fluid/electrolyte balance and respiratory depression in the usual manner. Systemic acidosis (below 7.2) can be treated with intravenous sodium bicarbonate solution.
- ▶ Ethanol therapy prolongs the half-life of ethylene glycol and reduces the formation of toxic metabolites.
- ▶ Pyridoxine and thiamine are cofactors for ethylene glycol metabolism and should be given (50 to 100 mg respectively) intramuscularly, four times per day for 2 days.
- ▶ Magnesium is also a cofactor and should be replenished. The status of 4-methylpyrazole, in the treatment regime, is still uncertain. For clearance of the material and its metabolites, haemodialysis is much superior to peritoneal dialysis.

[Ellenhorn and Barceloux: Medical Toxicology]

It has been suggested that there is a need for establishing a new biological exposure limit before a workshift that is clearly below 100 mmol ethoxy-acetic acids per mole creatinine in morning urine of people occupationally exposed to ethylene glycol ethers. This arises from the finding that an increase in urinary stones may be associated with such exposures.

Laitinen J., et al: *Occupational & Environmental Medicine* 1996; 53, 595-600

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Special protective equipment and precautions for fire-fighters

Fire Fighting	<ul style="list-style-type: none"> ▶ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles. ▶ When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. <p>silicon dioxide (SiO₂) May emit corrosive fumes.</p>

SECTION 6 ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite. ▶ Wipe up. ▶ Place in a suitable, labelled container for waste disposal.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by all means available, spillage from entering drains or water courses. ▶ Consider evacuation (or protect in place). ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse / absorb vapour. ▶ Contain or absorb spill with sand, earth or vermiculite. ▶ Collect recoverable product into labelled containers for recycling. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE**Precautions for safe handling**

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with moisture. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>For iron oxide (ferric oxide):</p> <ul style="list-style-type: none"> ▶ Avoid storage with aluminium, calcium hypochlorite and ethylene oxide. ▶ Risk of explosion occurs following reaction with powdered aluminium, calcium silicide, ethylene oxide (polymerises), carbon monoxide, magnesium and perchlorates. ▶ Risk of ignition or formation of flammable gases or vapours occurs following reaction with carbides, for example caesium carbide, (produces heat), hydrogen sulfide, hydrogen peroxide (decomposes). ▶ An intimately powdered mixture with aluminium, usually ignited by magnesium ribbon, reacts with an intense exotherm to produce molten iron in the commercial "thermit" welding process <p>Silicas:</p> <ul style="list-style-type: none"> ▶ react with hydrofluoric acid to produce silicon tetrafluoride gas ▶ react with xenon hexafluoride to produce explosive xenon trioxide ▶ reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace industrial materials) and other fluorine-containing compounds ▶ may react with fluorine, chlorates ▶ are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate ▶ may react vigorously when heated with alkali carbonates. <p>None known</p>

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Levels (PELs) - Table Z1	ammonia anhydrous liquefied	Ammonia	35 mg/m ³ / 50 ppm	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	ammonia anhydrous liquefied	Ammonia	25 ppm	35 ppm	Not Available	TLV® Basis: Eye dam; URT irr
US NIOSH Recommended Exposure Limits (RELs)	ammonia anhydrous liquefied	Anhydrous ammonia, Aqua ammonia, Aqueous ammonia [Note: Often used in an aqueous solution.]	18 mg/m ³ / 25 ppm	27 mg/m ³ / 35 ppm	Not Available	Not Available
US OSHA Permissible Exposure Levels (PELs) - Table Z1	ferric oxide	Iron oxide fume	10 mg/m ³	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	ferric oxide	Iron oxide (Fe ₂ O ₃)	5 mg/m ³	Not Available	Not Available	TLV® Basis: Pneumoconiosis
US NIOSH Recommended Exposure Limits (RELs)	ferric oxide	Iron(III)oxide, Iron oxide red, Red iron oxide, Red oxide / Ferric oxide, Iron(III) oxide	5 mg/m ³	Not Available	Not Available	See Appendix D
US OSHA Permissible Exposure Levels (PELs) - Table Z1	silica crystalline - quartz	Silica, crystalline quartz, respirable dust	Not Available	Not Available	Not Available	See Table Z-3
US OSHA Permissible Exposure Levels (PELs) - Table Z3	silica crystalline - quartz	Silica: Crystalline Quartz	10/(% SiO ₂ + 2) mg/m ³ / 30/(% SiO ₂ + 2) mg/m ³ / 250/(%SiO ₂ +5) mppcf	Not Available	Not Available	(Respirable);(TWA mppcf (The percentage of crystalline silica in the formula is the amount determined from airborne samples, except in those instances in which other methods have been shown to be applicable)); (TWA mg/m ³ (e)) / (Total Dust)
US ACGIH Threshold Limit Values (TLV)	silica crystalline - quartz	Silver, and compounds - Metal, dust and fume	0.1 mg/m ³	Not Available	Not Available	TLV® Basis: Argyria
US NIOSH Recommended Exposure Limits (RELs)	silica crystalline - quartz	Cristobalite, Quartz, Tridymite, Tripoli	0.05 mg/m ³	Not Available	Not Available	Ca See Appendix A
US ACGIH Threshold Limit Values (TLV)	ethylene glycol	‡ Ethylene glycol	Not Available	Not Available	100 mg/m ³	TLV® Basis: URT & eye irr
US NIOSH Recommended Exposure Limits (RELs)	ethylene glycol	1,2-Dihydroxyethane; 1,2-Ethanediol; Glycol; Glycol alcohol; Monoethylene glycol	Not Available	Not Available	Not Available	See Appendix D


EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ammonia anhydrous liquefied	Ammonia	Not Available	Not Available	Not Available
ferric oxide	Iron oxide; (Ferric oxide)	15 mg/m ³	360 mg/m ³	2,200 mg/m ³
silica crystalline - quartz	Silica, crystalline-quartz; (Silicon dioxide)	0.075 mg/m ³	33 mg/m ³	200 mg/m ³
ethylene glycol	Ethylene glycol	30 ppm	40 ppm	60 ppm

Ingredient	Original IDLH	Revised IDLH
ammonia anhydrous liquefied	500 ppm	300 ppm

ferric oxide	N.E. mg/m3 / N.E. ppm	2,500 mg/m3
silica crystalline - quartz	N.E. mg/m3 / N.E. ppm	50 mg/m3
ethylene glycol	Not Available	Not Available

Exposure controls

<p>Appropriate engineering controls</p>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <ul style="list-style-type: none"> ▶ Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area. ▶ Work should be undertaken in an isolated system such as a "glove-box" . Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system. ▶ Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within. ▶ Open-vessel systems are prohibited. ▶ Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation. ▶ Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system. ▶ For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. ▶ Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas). ▶ Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air. ▶ Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 0.76 m/sec with a minimum of 0.64 m/sec. Design and construction of the fume hood requires that insertion of any portion of the employees body, other than hands and arms, be disallowed.
<p>Personal protection</p>	
<p>Eye and face protection</p>	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
<p>Skin protection</p>	<p>See Hand protection below</p>
<p>Hands/feet protection</p>	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> - frequency and duration of contact, - chemical resistance of glove material, - glove thickness and - dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> - When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. - When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. - Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. - Contaminated gloves should be replaced. <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> - Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. - Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>
<p>Body protection</p>	<p>See Other protection below</p>

Other protection	<ul style="list-style-type: none"> ▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely. ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. ▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. ▶ Overalls. ▶ P.V.C. apron. ▶ Barrier cream. ▶ Skin cleansing cream. ▶ Eye wash unit.
Thermal hazards	Not Available

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

If inhalation risk above the TLV exists, wear approved dust respirator.

Use respirators with protection factors appropriate for the exposure level.

- ▶ Up to 5 X TLV, use valveless mask type; up to 10 X TLV, use 1/2 mask dust respirator
- ▶ Up to 50 X TLV, use full face dust respirator or demand type C air supplied respirator
- ▶ Up to 500 X TLV, use powered air-purifying dust respirator or a Type C pressure demand supplied-air respirator
- ▶ Over 500 X TLV wear full-face self-contained breathing apparatus with positive pressure mode or a combination respirator with a Type C positive pressure supplied-air full-face respirator and an auxiliary self-contained breathing apparatus operated in pressure demand or other positive pressure mode

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Text		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	There is strong evidence to suggest that this material can cause, if inhaled once, very serious, irreversible damage of organs. The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.
Eye	This material can cause eye irritation and damage in some persons.
Chronic	There is sufficient evidence to suggest that this material directly causes cancer in humans. Crystalline silicas activate the inflammatory response of white blood cells after they injure the lung epithelium. Chronic exposure to crystalline silicas reduces lung capacity and predisposes to chest infections.

Plexichrome Black 2022	TOXICITY	IRRITATION
	Not Available	Not Available
ammonia anhydrous liquefied	TOXICITY	IRRITATION
	dermal (rat) LD50: 4.84 mg/L ^[2]	Not Available
	Inhalation (rat) LC50: 2000 ppm/4hr ^[2]	
	Inhalation (rat) LC50: 9500 ppm/1hr ^[2]	
	Oral (rat) LD50: 350 mg/kg ^[1]	
ferric oxide	TOXICITY	IRRITATION
	Oral (rat) LD50: >5000 mg/kg ^[1]	Not Available
silica crystalline - quartz	TOXICITY	IRRITATION
	Not Available	Not Available
ethylene glycol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 9530 mg/kg ^[2]	Eye (rabbit): 100 mg/1h - mild
	Inhalation (rat) LC50: 50.1 mg/L/8 hr ^[2]	Eye (rabbit): 12 mg/m ³ /3D
	Oral (rat) LD50: 4700 mg/kg ^[2]	Eye (rabbit): 1440mg/6h-moderate
		Eye (rabbit): 500 mg/24h - mild
	Skin (rabbit): 555 mg(open)-mild	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

AMMONIA ANHYDROUS LIQUEFIED	No significant acute toxicological data identified in literature search.
SILICA CRYSTALLINE - QUARTZ	WARNING: For inhalation exposure <u>ONLY</u> : This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS . The International Agency for Research on Cancer (IARC) has classified occupational exposures to respirable (<5 um) crystalline silica as being carcinogenic to humans. This classification is based on what IARC considered sufficient evidence from epidemiological studies of humans for the carcinogenicity of inhaled silica in the forms of quartz and cristobalite. Crystalline silica is also known to cause silicosis, a non-cancerous lung disease.
ETHYLENE GLYCOL	For ethylene glycol: Ethylene glycol is quickly and extensively absorbed through the gastrointestinal tract. Limited information suggests that it is also absorbed through the respiratory tract; dermal absorption is apparently slow. Following absorption, ethylene glycol is distributed throughout the body according to total body water. [Estimated Lethal Dose (human) 100 ml; RTECS quoted by Orica] Substance is reproductive effector in rats (birth defects). Mutagenic to rat cells.
AMMONIA ANHYDROUS LIQUEFIED & FERRIC OXIDE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant.

Acute Toxicity	☒	Carcinogenicity	✔
Skin Irritation/Corrosion	✔	Reproductivity	☒
Serious Eye Damage/Irritation	✔	STOT - Single Exposure	☒
Respiratory or Skin sensitisation	☒	STOT - Repeated Exposure	☒
Mutagenicity	☒	Aspiration Hazard	☒

- Legend:**
- ✖ – Data available but does not fill the criteria for classification
 - ✔ – Data available to make classification
 - ⊘ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
ammonia anhydrous liquefied	LC50	96	Fish	0.068mg/L	2
ammonia anhydrous liquefied	EC50	48	Crustacea	0.179mg/L	5
ammonia anhydrous liquefied	EC50	96	Algae or other aquatic plants	311.661mg/L	3
ammonia anhydrous liquefied	EC50	1440	Crustacea	0.016mg/L	5
ammonia anhydrous liquefied	NOEC	Not Applicable	Fish	0.0015mg/L	5
ferric oxide	LC50	96	Fish	0.05mg/L	2
ferric oxide	EC50	72	Algae or other aquatic plants	18mg/L	2
ferric oxide	EC50	504	Crustacea	4.49mg/L	2
ferric oxide	NOEC	504	Fish	0.52mg/L	2
ethylene glycol	LC50	96	Fish	2284.940mg/L	3
ethylene glycol	EC50	48	Crustacea	5046.29mg/L	5
ethylene glycol	EC50	96	Algae or other aquatic plants	6500-13000mg/L	1
ethylene glycol	EC50	Not Applicable	Crustacea	=10mg/L	1
ethylene glycol	NOEC	552	Crustacea	>=1000mg/L	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ammonia anhydrous liquefied	LOW	LOW
ethylene glycol	LOW (Half-life = 24 days)	LOW (Half-life = 3.46 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
ammonia anhydrous liquefied	LOW (LogKOW = 0.229)
ethylene glycol	LOW (BCF = 200)

Mobility in soil

Ingredient	Mobility
ammonia anhydrous liquefied	LOW (KOC = 14.3)
ethylene glycol	HIGH (KOC = 1)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p>
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- ▶ **DO NOT allow wash water from cleaning or process equipment to enter drains.**
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible.
- ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO
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Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

AMMONIA ANHYDROUS LIQUEFIED(7664-41-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft	US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants
US - Alaska Limits for Air Contaminants	US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants
US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)	US - Washington Permissible exposure limits of air contaminants
US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)	US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values
US - California Permissible Exposure Limits for Chemical Contaminants	US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants
US - Hawaii Air Contaminant Limits	US ACGIH Threshold Limit Values (TLV)
US - Idaho - Limits for Air Contaminants	US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)
US - Massachusetts - Right To Know Listed Chemicals	US CWA (Clean Water Act) - List of Hazardous Substances
US - Michigan Exposure Limits for Air Contaminants	US EPCRA Section 313 Chemical List
US - Minnesota Permissible Exposure Limits (PELs)	US NIOSH Recommended Exposure Limits (RELs)
US - Oregon Permissible Exposure Limits (Z-1)	US OSHA Permissible Exposure Levels (PELs) - Table Z1
US - Pennsylvania - Hazardous Substance List	US SARA Section 302 Extremely Hazardous Substances
US - Rhode Island Hazardous Substance List	US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

FERRIC OXIDE(1309-37-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US - Alaska Limits for Air Contaminants	US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants
US - California Permissible Exposure Limits for Chemical Contaminants	US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants
US - Hawaii Air Contaminant Limits	US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants
US - Idaho - Limits for Air Contaminants	US - Washington Permissible exposure limits of air contaminants
US - Massachusetts - Right To Know Listed Chemicals	US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants
US - Michigan Exposure Limits for Air Contaminants	US ACGIH Threshold Limit Values (TLV)
US - Minnesota Permissible Exposure Limits (PELs)	US ACGIH Threshold Limit Values (TLV) - Carcinogens
US - Oregon Permissible Exposure Limits (Z-1)	US NIOSH Recommended Exposure Limits (RELs)
US - Pennsylvania - Hazardous Substance List	US OSHA Permissible Exposure Levels (PELs) - Table Z1
US - Rhode Island Hazardous Substance List	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

SILICA CRYSTALLINE - QUARTZ(14808-60-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US - Alaska Limits for Air Contaminants	US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants
US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)	US - Washington Permissible exposure limits of air contaminants
US - California Permissible Exposure Limits for Chemical Contaminants	US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values
US - California Proposition 65 - Carcinogens	US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants
US - Hawaii Air Contaminant Limits	US - Wyoming Toxic and Hazardous Substances Table Z-3 Mineral Dusts
US - Idaho - Limits for Air Contaminants	US ACGIH Threshold Limit Values (TLV)
US - Idaho - Toxic and Hazardous Substances - Mineral Dust	US ACGIH Threshold Limit Values (TLV) - Carcinogens
US - Massachusetts - Right To Know Listed Chemicals	US CWA (Clean Water Act) - Priority Pollutants
US - Michigan Exposure Limits for Air Contaminants	US CWA (Clean Water Act) - Toxic Pollutants
US - Minnesota Permissible Exposure Limits (PELs)	US EPCRA Section 313 Chemical List
US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Carcinogens	US National Toxicology Program (NTP) 14th Report Part A Known to be Human Carcinogens
US - Oregon Permissible Exposure Limits (Z-1)	US NIOSH Recommended Exposure Limits (RELs)
US - Oregon Permissible Exposure Limits (Z-3)	US OSHA Permissible Exposure Levels (PELs) - Table Z1
US - Pennsylvania - Hazardous Substance List	US OSHA Permissible Exposure Levels (PELs) - Table Z3
US - Rhode Island Hazardous Substance List	US Priority List for the Development of Proposition 65 Safe Harbor Levels - No Significant Risk Levels (NSRLs) for Carcinogens and Maximum Allowable Dose Levels (MADLs) for Chemicals Causing Reproductive Toxicity
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants	

ETHYLENE GLYCOL(107-21-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US - Alaska Limits for Air Contaminants	US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants
US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)	US - Washington Permissible exposure limits of air contaminants
US - California Permissible Exposure Limits for Chemical Contaminants	US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values
US - California Proposition 65 - Reproductive Toxicity	US ACGIH Threshold Limit Values (TLV)
US - Hawaii Air Contaminant Limits	US ACGIH Threshold Limit Values (TLV) - Carcinogens
US - Massachusetts - Right To Know Listed Chemicals	US ACGIH Threshold Limit Values (TLV) - Notice of Intended Changes
US - Michigan Exposure Limits for Air Contaminants	US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)
US - Minnesota Permissible Exposure Limits (PELs)	US Clean Air Act - Hazardous Air Pollutants
US - Oregon Permissible Exposure Limits (Z-1)	US EPCRA Section 313 Chemical List
US - Pennsylvania - Hazardous Substance List	US NIOSH Recommended Exposure Limits (RELs)
US - Rhode Island Hazardous Substance List	US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants	

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SECTION 311/312 HAZARD CATEGORIES

Immediate (acute) health hazard	Yes
Delayed (chronic) health hazard	Yes
Fire hazard	No
Pressure hazard	No
Reactivity hazard	No

US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
Ammonia	100	45.4
Ethylene glycol	5000	2270

State Regulations

US. CALIFORNIA PROPOSITION 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm

US - CALIFORNIA PREPOSITION 65 - CARCINOGENS & REPRODUCTIVE TOXICITY (CRT): LISTED SUBSTANCE

Silica, crystalline (airborne particles of respirable size), Ethylene glycol (ingested) Listed

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (silica crystalline - quartz; ammonia anhydrous liquefied; ethylene glycol; ferric oxide)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y

Legend:

Y = All ingredients are on the inventory

N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION**CONTACT POINT******PLEASE NOTE THAT TITANIUM DIOXIDE IS NOT PRESENT IN CLEAR OR NEUTRAL BASES******Other information****Ingredients with multiple cas numbers**

Name	CAS No
silica crystalline - quartz	14808-60-7, 122304-48-7, 122304-49-8, 12425-26-2, 1317-79-9, 70594-95-5, 87347-84-0, 308075-07-2

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average
PC – STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit,
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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